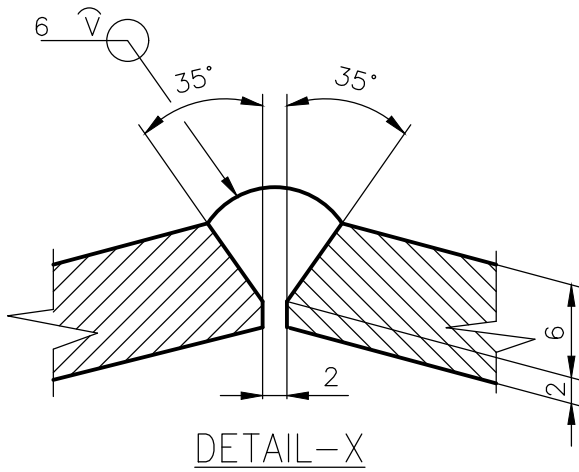
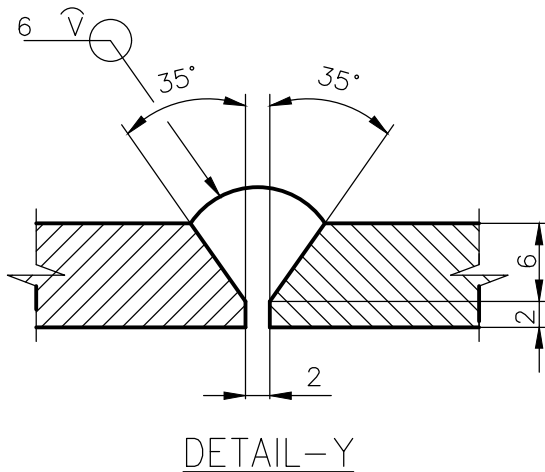
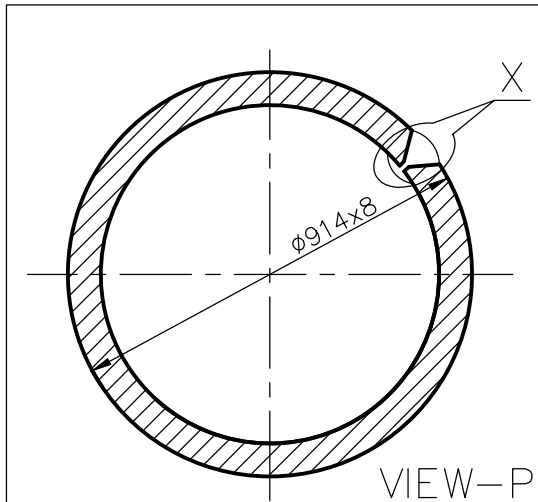
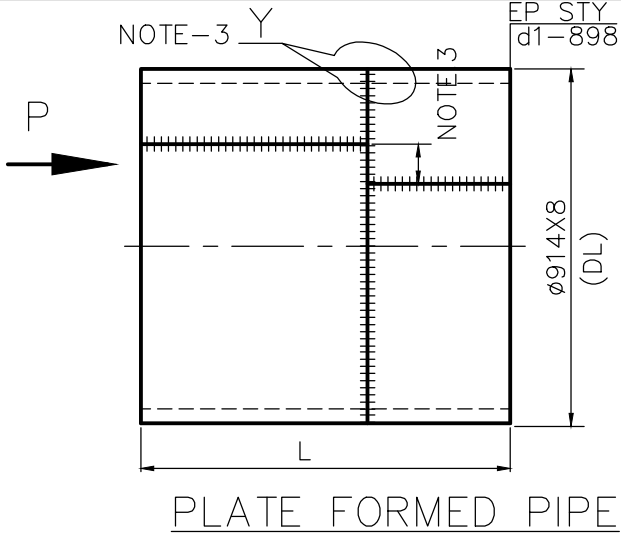
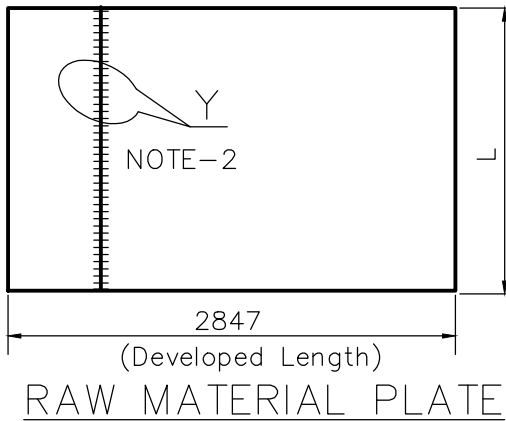


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

82999-999-08-3

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

07	07	PLATE PL.8x2847xL=3000	3-80-655-35538		SA 516 Gr.70	C	535	967
06	06	PLATE PL.8x2847xL=494	3-80-655-35538		SA 516 Gr.70	C	88	300
05	05	PLATE PL.8x2847xL=464	3-80-655-35538		SA 516 Gr.70	C	82	942
04	04	PLATE PL.8x2847xL=5327	3-80-655-35538		SA 516 Gr.70	C	952	225
03	03	PLATE PL.8x2847xL=2210	3-80-655-35538		SA 516 Gr.70	C	395	047
02	02	PLATE PL.8x2847xL=803	3-80-655-35538		SA 516 Gr.70	C	143	540
01	01	PLATE PL.8x2847xL=444	3-80-655-35538		SA 516 Gr.70	C	79	367
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD914x8)	CARD CODE	DRAWING No.	REV	
		U 01	3-80-655-35538	01	

REV 01	DATE 24.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED.	REVISION MARKED AS	01